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CLAIMS:

A catalyst precursor composition represented by the formula: 1.

$$G_g A_n M_m L_p \\$$

wherein M is a metal from Groups 1 to 15 and the Lanthanide series of the Periodic

Table of the Elements;

g is an integer equal to or greater than 1;

m is an integer equal to or greater than 2;

each L is a monovalent, bivalent, or trivalent anionic ligand;

p is an integer equal to or greater than 1;

n is an integer equal to or greater than 2;

G is a spacing group that is capable of bonding to at least two A substituents; and at least one A is selected from the following catalytically active ligands:

$$R_k \longrightarrow X \longrightarrow Y \longrightarrow G$$
 $G \longrightarrow X \longrightarrow Y \longrightarrow R_k$ $R_k \longrightarrow X \longrightarrow Y \longrightarrow R_k$

$$R_k \longrightarrow X \longrightarrow Y \longrightarrow G$$
; $G \longrightarrow X \longrightarrow Y \longrightarrow R_k$; and $R_k \longrightarrow X \longrightarrow Y \longrightarrow R_k$

wherein T is a bridging group containing 2 or more bridging atoms;

R is selected from bulky and non-bulky substituents with respect to X, Y, or both X and Y, and

k is an integer that will vary to satisfy the oxidation state of but will range from about 1 to 3.

- 2. The catalyst precursor composition of claim 1 wherein each L is independently a monovalent, bivalent, or trivalent anionic ligand containing from about 1 to 50 non-hydrogen atoms, and is independently selected from the group consisting of halogen containing groups; hydrogen; alkyl; aryl; alkenyl; alkylaryl; arylalkyl; hydrocarboxy; amides, phosphides; sulfides; silyalkyls; diketones; borohydrides; and carboxylates.
- 3. The catalyst precursor composition of claim 2 wherein each L is independently selected from alkyl, arylalkyl, and halogen containing groups and contains from about 1 to 20 non-hydrogen atoms.
- 4. The catalyst precursor composition of claim 1 wherein G is selected from alkyl, alkenyl, cycloalkyl, heterocyclic (both heteroalkyl and heteroaryl), alkylaryl, arylalkyl.
- 5. The catalyst precursor composition of claim 4 wherein G contains from about 1 to 20 non-hydrogen atoms.
- 6. The catalyst precursor composition of claim 1 wherein G contains from about 1 to 50 non-hydrogen atoms.
- 7. The catalyst precursor composition of claim 1 wherein R is a non-bulky substituent that has relatively low steric hindrance with respect to X or Y and is selected from the group consisting of straight and branched chain alkyl groups.
- 8. The catalyst precursor composition of claim 7 wherein R is a C_1 to C_{30} alkyl group.
- 9. The catalyst precursor composition of claim 8 wherein R is a C_1 to C_{20} alkyl group.

- 10. The catalyst precursor composition of claim 1 wherein R is a bulky substituent with respect to X or Y and is selected from alkyl, alkenyl, cycloalkyl, heterocyclic, alkylaryl, arylalkyl, polymeric, and inorganic ring structures.
- 11. The catalyst precursor composition of claim 10 wherein R is a bulky substituent and contains 3 to 30 non-hydrogen atoms.
- 12. The catalyst precursor composition of claim 1 wherein M is selected from Groups 3 to 7 of the Periodic Table of the Elements.
- 13. The catalyst precursor composition of claim 1 wherein A is represented by:

$$R_k - X$$
 $Y - G$

14. The catalyst precursor of claim 1 wherein A is represented by:

$$G - X \longrightarrow Y - R_k$$

- 15. A catalyst composition comprising:
- a) a catalyst precursor composition represented by the formula:

$$G_gA_nM_mL_p$$

wherein M is a metal from Groups 1 to 15 and the Lanthanide series of the Periodic

Table of the Elements;

g is an integer equal to or greater than 1;

m is an integer equal to or greater than 2;

each L is a monovalent, bivalent, or trivalent anionic ligand;

p is an integer equal to or greater than 1;

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n is an integer equal to or greater than 2;

G is a spacing group that is capable of bonding to at least two A substituents; and at least one A is selected from the following catalytically active ligands:

$$R_k \longrightarrow X \longrightarrow Y \longrightarrow G$$
 $G \longrightarrow X \longrightarrow Y \longrightarrow R_k$ $R_k \longrightarrow X \longrightarrow Y \longrightarrow R_k$

wherein T is a bridging group containing 2 or more bridging atoms;

R is selected from bulky and non-bulky substituents with respect to X, Y, or both X and Y; and

k is an integer that will vary to satisfy the oxidation state of but will range from about 1 to 3.

- 16. The catalyst composition of claim 15 wherein T is selected from: wherein the X and Y substituents are included for convenience.
- 17. The catalyst composition of claim 15 wherein each L is independently a monovalent, bivalent, or trivalent anionic ligand containing from about 1 to 50 non-hydrogen atoms, and is independently selected from the group consisting of halogen containing groups; hydrogen; alkyl; aryl; alkenyl; alkylaryl; arylalkyl; hydrocarboxy; amides, phosphides; sulfides; silyalkyls; diketones; borohydrides; and carboxylates.

- 18. The catalyst composition of claim 17 wherein each L is independently selected from alkyl, arylalkyl, and halogen containing groups and contains from about 1 to 20 non-hydrogen atoms.
- 19. The catalyst composition of claim 15 wherein G is selected from alkyl, alkenyl, cycloalkyl, heterocyclic (both heteroalkyl and heteroaryl), alkylaryl, arylalkyl.
- 20. The catalyst composition of claim 19 wherein G contains from about 1 to 50 non-hydrogen atoms.
- 21. The catalyst composition of claim 15 wherein R is a non-bulky substituent that has relatively low steric hindrance with respect to X or Y and is selected from the group consisting of straight and branched chain alkyl groups.
- 22. The catalyst composition of claim 21 wherein R is a C_1 to C_{30} alkyl group.
- 23. The catalyst composition of claim 22 wherein R is a C_1 to C_{20} alkyl group.
- 24. The catalyst composition of claim 15 wherein R is a bulky substituent with respect to X or Y and is selected from alkyl, alkenyl, cycloalkyl, heterocyclic, alkylaryl, arylalkyl, polymeric, and inorganic ring structures.
- 25. The catalyst composition of claim 24 wherein R is a bulky substituent and contains 3 to 30 non-hydrogen atoms.
- 26. The catalyst composition of claim 15 wherein M is selected from Groups 3 to 7 of the Periodic Table of the Elements.

27. The catalyst composition of claim 15 wherein A is represented by:

$$R_k - X Y - G$$

28. The catalyst composition of claim 16 wherein A is represented by:

$$G \longrightarrow X \longrightarrow R_k$$